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| Photo displaying partial image of two pie charts on a canvas-textured page |
| فارمنگ مشین  آپریٹر گائیڈ |
| |  |  |  | | --- | --- | --- | | *Prepared By: Engr. Haseeb Ashfaq* |  | **فارورڈ سپورٹس (پرائیویٹ) لیمیٹڈ** | |

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**MACHINE PARTS**

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3. **SOLENOID VALVES**
4. **VACUME BLOWER**
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**MACHINE OPERATING PROCEDURE**

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| **ENGLISH** | **اردو** |
| 1. **SWITCH ON THE MACHINE.** |  |
| 1. **PLACE PANELS INTO THE BOTTOM MOLD FIRST THEN UPPER MOLD** |  |
| 1. **ADJUST BOTH OF THEM WITH CROWN** |  |
| 1. **SWITCH ON THE VACUME** |  |
| 1. **PLACE THE CORE IN THE BOTTOM** |  |
| 1. **HEAT THE CORE WITH HEAT GUN FOR 5 TO 10S** |  |
| 1. **CLOSE THE MOLD** |  |
| 1. **AFTER COMPLETING CYCLE TIME MOLD WILL OPEN PASS THE BALL FOR NEXT PROCESS** |  |

**SAFETY/PRECATIONS**

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| **ENGLISH** | **اردو** |
| 1. **MACHINE CLEANING MUST BE DONE ON DAILY BASIS** |  |
| 1. **OPERATOR ALWAYS OPERATE THE MACHINE WHILE STANDING ON THE RUBBER MAT** |  |
| 1. **ELECTRIC PANEL WIRING MUST BE PROPER** |  |
| 1. **OPERATOR SHOULD NEVER INSERT HIS/HER HANDS INSIDE MOLD WHILE OPERATING** |  |
| 1. **EMERGENCEY SHOULD BE WORKING** |  |
| 1. **CALL MAINTENANCE TEAM FOR ANY KIND OF ABNORMALITY** |  |